# $\mathbb{NONAIR}^{\mathbb{R}}$ Micro bubbles Separator



## **Applications**

To separate big bubbles out of circulating water is easy, especially at a low flow rate. It is the micro bubbles and the high flow rate that is the problem. But not for **NONAIR**®. The construction will

NONAIR®. The construction will bring a part of the flow to a turbulence free space where the micro bubbles will be joined together to bigger air-bubbles. They will rise to the top of NONAIR® and out through the venting valve. After some days of operation the water will be free from air and all the inconveniences that air in water causes.

#### **Operation figures**

Capacity: No particular limitation Pressure drop: Negligible (approx. 50 Pa at 1 m/s).

### Design

Pressure class PN10 at 110°C. Socket for air outlet have 3/8" thread up to R40 and 1/2" from R/DN50. Reduction made of brass 1/2" x 3/8" is supplied. DN125 – DN250 has two sockets. DN300 – DN400 has three sockets. Socket for drainage have 3/8" thread up to R40, 1/2" from R/DN50 up to DN150 and 1" from DN200. The unit with **Socket connection** is made totally of acid-resistant stainless steel. Available with female and male threads.

The unit with **Welding connection Stainless Steel** is made totally of acid-resistant stainless steel. Welding ends of stainless steel.



The unit with **Welding connection Carbon Steel** is made in Stainless Steel material 316L and has welding ends of steel acc. to DIN 17175.

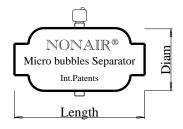
The unit with **Flange connection** is made in Stainless Steel material 316L and has welding collars of acid-resistant stainless steel. Loose flanges PN10 of Silumin. Flanges PN16, acc. to DIN 2633, in carbon steel or stainless steel is optional.

#### **Dimensioning**

Choose the same dimension as the connection pipe.

### **Advantages**

- Eliminates automatically all air out of the water in heating- and cooling systems.
- Full flow through, no risk for clogging up, reliable.
- Negligible flow resistance, works even at high flow rates.
- Optional flow direction.
- Low extension height, low weight, simple installation.
- Completely made of acidresistant stainless steel 316L



## **Technical figures**

|       | Conn-  | Length | Diam | Weight | Volume |       | Conn-  | Length | Diam | Weight | Volume |       | Conn-  | Length | Diam | Weight | Volume |
|-------|--------|--------|------|--------|--------|-------|--------|--------|------|--------|--------|-------|--------|--------|------|--------|--------|
| Dim.  | ection | mm     | mm   | kg     | litre  | Dim.  | ection | mm     | mm   | kg     | litre  | Dim.  | ection | mm     | mm   | kg     | litre  |
| R20   | Socket | 140    | 70   | 0,6    | 0,5    | R40   | Socket | 180    | 90   | 1,0    | 0,8    | R25   | Socket | 145    | 70   | 0,6    | 0,5    |
| R25   | Female | 145    | 70   | 0,6    | 0,5    | R50   | Female | 330    | 129  | 1,9    | 3      | R40   | Male   | 180    | 90   | 1,0    | 0,8    |
| R32   |        | 180    | 90   | 1,0    | 0,8    |       |        |        |      |        |        | R50   |        | 370    | 129  | 1,9    | 3      |
| DN50  |        | 280    | 129  | 1,5    | 3      | DN50  |        | 330    | 129  | 1,7    | 3      | DN50  |        | 305    | 129  | 3,2    | 3      |
| DN65  | Weld   | 340    | 154  | 1,8    | 5      | DN65  | Weld   | 390    | 154  | 2,1    | 5      | DN65  | Flange | 365    | 154  | 4,2    | 5      |
| DN80  |        | 380    | 168  | 3,5    | 6      | DN80  |        | 430    | 168  | 3,8    | 6      | DN80  |        | 405    | 168  | 6,5    | 6      |
| DN100 | ends   | 420    | 204  | 5,1    | 8      | DN100 | ends   | 480    | 204  | 5,6    | 8      | DN100 |        | 455    | 204  | 8,7    | 8      |
| DN125 |        | 470    | 256  | 6,8    | 16     | DN125 |        | 530    | 256  | 7,4    | 16     | DN125 |        | 505    | 256  | 11     | 16     |
| DN150 | Stain- | 520    | 306  | 10     | 25     | DN150 | Carbon | 580    | 306  | 11     | 25     | DN150 |        | 555    | 306  | 16     | 25     |
| DN200 |        | 620    | 406  | 26     | 56     | DN200 |        | 680    | 406  | 28     | 56     | DN200 |        | 660    | 406  | 35     | 56     |
| DN250 | less   | 880    | 456  | 44     | 103    | DN250 | Steel  | 940    | 456  | 50     | 103    | DN250 |        | 920    | 456  | 60     | 103    |
| DN300 |        | 920    | 550  | 68     | 165    | DN300 |        | 980    | 550  | 77     | 165    | DN300 |        | 965    | 550  | 112    | 165    |
| DN350 | Steel  | 1050   | 608  | 86     | 225    | DN350 |        | 1110   | 608  | 97     | 225    | DN350 |        | 1095   | 608  | 147    | 225    |
| DN400 |        | 1140   | 700  | 122    | 329    | DN400 |        | 1200   | 700  | 135    | 329    | DN400 |        | 1185   | 700  | 195    | 329    |

Manufacturer: